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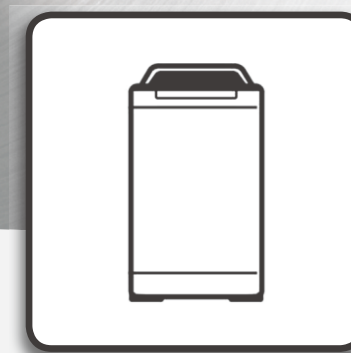
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### Health & Safety, Use & Care, Installation Guide and Online Warranty Registration Information

產品安全指引、使用說明、安裝指南及  
網上登記保養資料

Model 產品型號：VEMC65811



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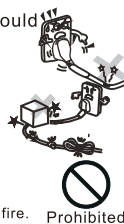

# IMPORTANT SAFEGUARDS

Please read this instructions manual carefully before using your machine.

- The precautions stated here are classified as "Warning" and "Attention" according to the damage and the emergency caused by misoperation, and are described respectively in line with the marks below.

 <b>Warning</b>	Misoperation may cause death.
 <b>Attention</b>	Misoperation may cause body injury or damage the machine.

		
This mark indicates the content of warning or attention.	This mark indicates the prohibited action.	This mark indicates the compulsory action to be carried out.

 <b>Warning</b>	
<ul style="list-style-type: none"> <li> Dismantling, repair or alterations should only be carried out by professional technician as otherwise you may be subject to electric shock, may cause fire or get injured.</li> </ul>	<ul style="list-style-type: none"> <li>This washing machine is equipped with a 3 pin plug which includes an earthing wire. This appliance must be earthed.</li> </ul>  <p style="text-align: right;">Grounding</p>
<ul style="list-style-type: none"> <li>Electricity supply must be unplugged with dry hands. Otherwise, this may cause electric shock.</li> </ul>  <p style="text-align: right;">Wet hands Prohibited</p>	<ul style="list-style-type: none"> <li>Do not put water in direct contact with the unit during maintenance and repair. This may cause short circuit or electric shock.</li> </ul>  <p style="text-align: right;">Prohibited</p>
<ul style="list-style-type: none"> <li>Damaged or loosen wire or plug should not be used. Otherwise electric shock, short circuit or fire may take place.</li> <li>Do not damage wire. Do not damage or alter the wire forcibly bend, pull twist or handle the wire. Beside, please do not put weight on or trap the wire. Damage of wire may cause electric shock or fire.</li> </ul>  <p style="text-align: right;">Prohibited</p>	<ul style="list-style-type: none"> <li>Do not put gasoline, benzene, alcohol, thinner of fabrics with these stains into or near to the washing machine. To prevent fire or explosion which may cause injuries.</li> </ul>  <p style="text-align: right;">Prohibited</p>

# IMPORTANT SAFEGUARDS

## ⚠ Warning

- Keep child away from the wash/spin tub and do not place box or shelves next to the washing machine.

Children may fall into the basket resulting in injuries.

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.



Prohibited

- Do not put your hand into the wash/spin tub until it has stopped completely.

Even when the spinning of the tub is slow, there is still a danger of being caught in the motion, resulting in injuries. Particular attention should be paid when children are around.



- Do not put your hands into the wash/spin tub during the washing and rinsing process.

Even when the spinning is slow, hands may be trapped by clothes. If necessary, please press pause button, and put your hands into the tub after it has stopped completely.



Prohibited



- Please use the single socket with special voltage and current matched with plug marked specification.

The share of the same socket with other electric appliances may cause fire due to excessive loading.



Clear

- Thoroughly wipe the power plug when dirt is adhering the prong or around the base of the prong.

Failure to do so may cause a fire.

- Washing machine should not be installed in humid place or in places exposed to wind and rain.

Otherwise, electricity leakage causing electric shock or fire may occur.



Prohibited

- This washing machine is strictly prohibited to get close to the locations with candle, mosquito-repellent incense, dog-end or other kinds of open flame.

To avoid injuries caused by the lock damage.



Prohibited

## ⚠ Attention

- Do not pull the wire from the socket when unplugging the unit.

To avoid electric shock or fire cause by short circuit may result.



Prohibited



- Please unplug the unit when not using the unit for a long period of time.

Electric shock or leakage may occur due to deformation of plastic parts of the unit.



- Electricity supply must be unplugged with dry hands during maintenance and repair.

Otherwise, electric leakage causing injuries may occur. If the power cord or supply cord is damaged, the manufacturer or its service agent or similarly qualified person must replace it in order to avoid a hazard.

- Do not connect to the hot water supply, if use warm water, water of above 50°C should not be used for washing.

Electric shock or leakage may occur due to deformation of plastic parts of the unit.



Prohibited

# IMPORTANT SAFEGUARDS

## ⚠ Attention

- Do not wash, rinse and spin the water proof fabric or cloth.

Sleeping bag, raincoat, cover of skiing, utilities, bicycles, cars and motors. Otherwise may lead to injury by abnormal vibration during spinning or damage the washing machine, wall, floor and clothes.



Prohibited

- Do not stand on or put weight on the top of the unit.

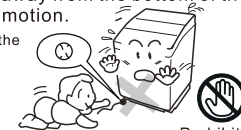
Otherwise, deformation and damage may cause injuries.



Prohibited

- Keep hands and feet away from the bottom of the washing when it is in motion.

Ports in motion beneath in the unit may cause injuries.



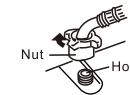
Prohibited



Water leakage

- Water supply hose should be tightly screwed to the unit.

Failure to do so may result in water leakage. Used for a long period of time, the unit may result in water leakage caused by loosen union nut. So please check it in time and screw tightly again.



Water leakage

- Check water supply hose connection by turning on the water before washing. To prevent damages caused by possible water leakage due to loosen screw or not tighten.

The new hose-sets supplied with the appliance are to be used and that old hose-sets should not be reused.

Do not block the ventilation openings at the bottom of washer by carpeting when the washer is installed on a carpeted floor.

- Please turn off the water tap when not using the unit.

To prevent damages caused by water leakage.



# CARE AND MAINTENANCE

## Clean washing machine

Use soft clothing to wipe off the water or dirt on the surface of the washer.

- Do not spray water directly to the washer body.
- Detergent, propellant and other chemicals are not allowed to use to avoid the damages on the surface.



## Clean the water inlet valve

(Suggest cleaning it every 6 months)

After long time use, the water inlet mesh bag may be blocked with crud, please load off the water inlet hose, take out the water inlet mesh bag from the water inlet valve, clean the mesh bag, then assemble the mesh bag in the valve and load the water inlet hose.

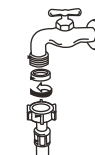


Water Inlet

## Clean hose filter

(Suggest cleaning it every 6 months)

- Turn the nut of water supply hose counter clockwise, take down water hose.
- Clean the crud with a toothbrush.
- Install the clean water hose



## Clean lint filter

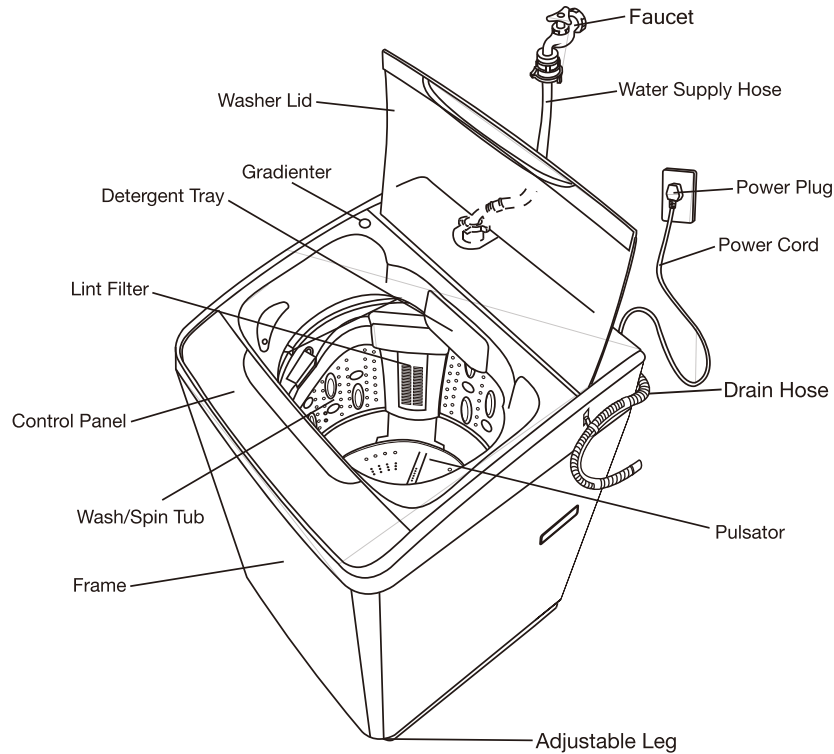
(Suggest cleaning it every time after use)

- Take out the lint filter.
- Pull out the scraps and wash the lint filter in the water.
- Install the filter (aim the frame claw to the groove below).

(Lint filter is easily destroyed parts).



# PRODUCT DESCRIPTION



# ACCESSORIES

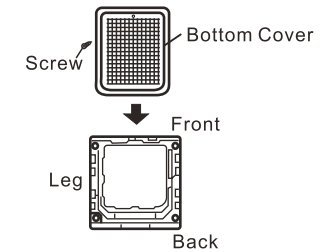
## VEMC65811

VEMC65811				
Instruction manual (1 book)	Drain Hose (1 piece)	Water Supply Hose (1 piece)	Bottom Cover (1 piece)	Screw (1 piece)

# INSTALLATION INSTRUCTIONS

## Installing the Bottom Cover

1. Take out the bottom cover and screw in the accessories bag.
2. Gently lay down the back side of washer on a soft mat or cushion. (Be careful not to dent the frame.)
3. Insert the attached bottom cover into the hooks of leg by straightly pushing until it reaches into the back hooks.
4. Fasten the bottom cover with a screw.
5. Gently set the washer upright.

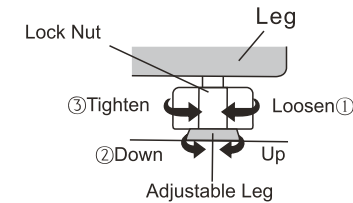


## Location of Washer

1. Choose a dry location out of sunlight for the washer.
2. Install the washer on a stable and level surface.



3. Adjust the adjustable leg of washer if necessary to make the washer level as shown in the diagram.
  - The maximum permissible inclination of the supporting surface is 2°.



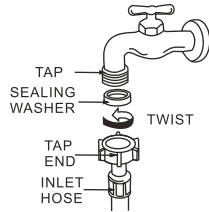
## CAUTIONS:

- The washer must be installed so that its bottom opening will be not obstructed by the carpet etc.
- If the washer installed on the carpeted floor or elastic table may cause vibration issue.

# INSTALLATION INSTRUCTIONS

## Connecting the Water Supply Hose

1. Check that sealing washers are firmly seated.
2. Attach the curved end of the hose to the inlet valve of the washing machine. Tighten the coupling nuts securely by hand.
3. Attach straight end of the hose to the tap. Tighten the coupling nuts securely by hand.
4. Turn on the taps and check for leaks. Tighten the coupling nuts firmly if there is any leakage. If water pressure is strong, close the water tap completely then open it slightly.

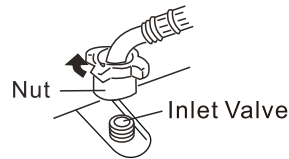


### CAUTIONS:

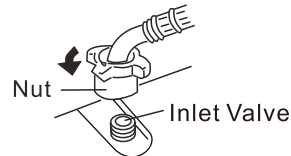
- Do not use water which is hotter than 50°C.
- If the water supply hose does not match with your faucet, please consult your dealer.

## Installing Water Supply Hose to the Washer

Turn the nut clockwise till the nut turned tight while holding the hose.



Turn the nut counterclockwise after turning the faucet off when you want to detach the water supply hose.

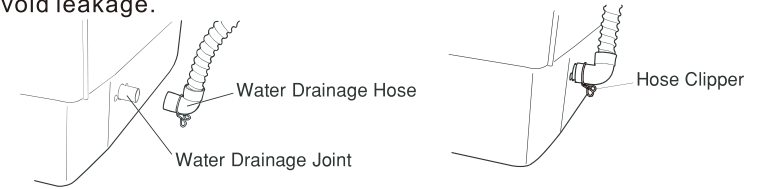


# INSTALLATION INSTRUCTIONS

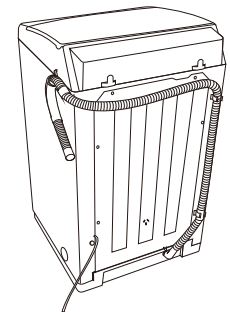
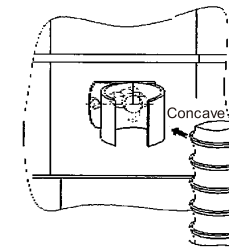
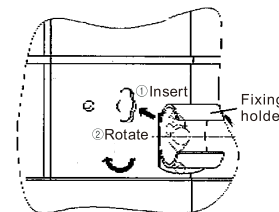
For high draining level installation

## Installing the Drain Hose

1. Connect the water drainage hose with the water drainage joint on the back of the body. Fully insert it into the position to avoid leakage.
2. After the connection is completed, please use hose clipper to clamp the water drainage hose to avoid falling off.



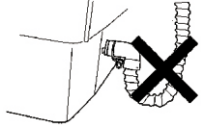
3. ① Insert the fixing holder of water drainage hose into mounting hole.  
② As shown below, rotate the fixed leg for 90 degree into the hole.
4. Pull the water drainage hose straight, concave to fix into the fixing holder of water drainage hose.



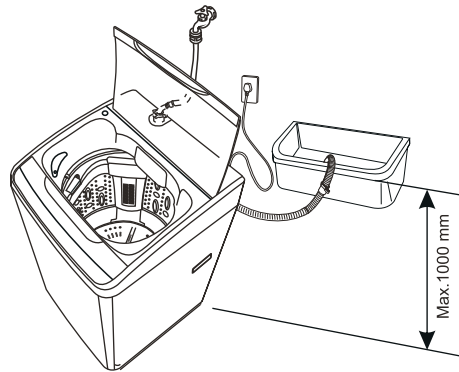
# INSTALLATION INSTRUCTIONS

## CAUTION:

- Do not release the water drainage hose to avoid water splashing.
- Do not use extended water drainage hose.
- Do not immerse the tail of the U-shaped hose in the water.
- Be sure not to install the water drainage hose at a position lower than water drainage joint, otherwise, it could lead to difficulties in water drainage .



- Please make sure to keep the height of drain hose below 1000 mm during washing, otherwise, the washer mightn't work properly.

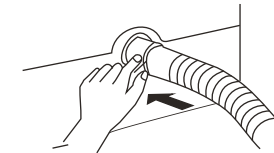
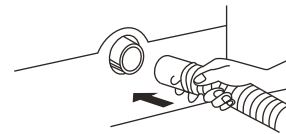


# INSTALLATION INSTRUCTIONS

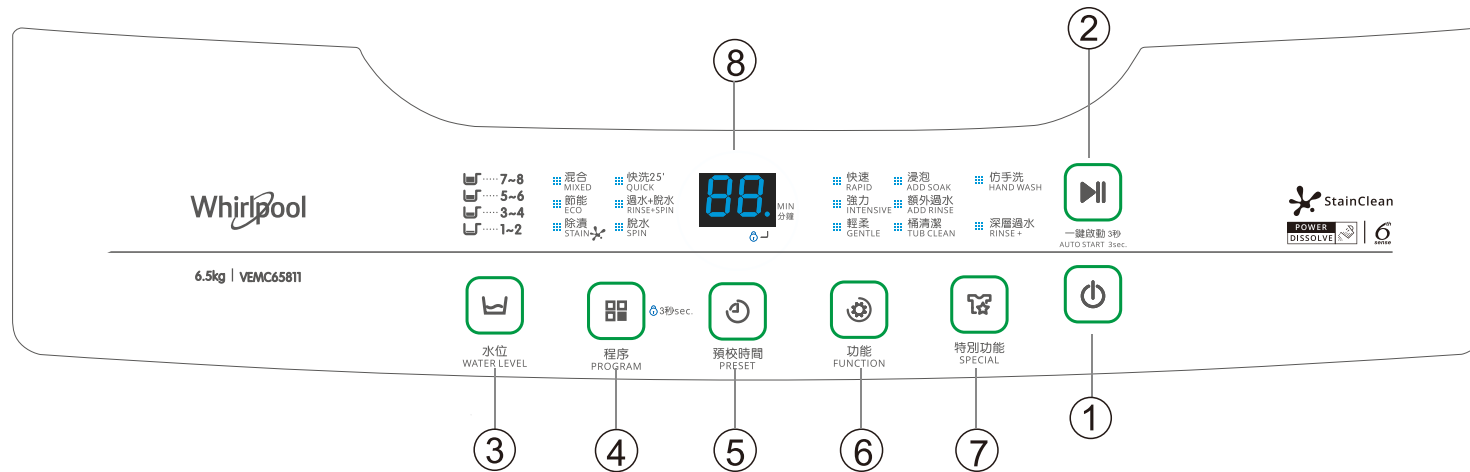
## For low draining level installation

### Installing the Drain Hose

1. Pinching the two bands of the clamp on the drain hose, connect it to the pump (rear of cabinet) and fix the hose band.
2. Pull the drain hose upward and fix it to the hose clip at the back cover of cabinet.
3. Hang the drain hose to the hole on right side of top frame when the washer is not working. And put the drain hose to drain spout when washer start working.



# CONTROL PANEL



## 1. Power ON/OFF Button

- Press this button to switch on the washing machine. To switch off the power, press it again. If idle for 10 minutes after machine is turned on, the power will be automatically cut off. After washing program finishes, the power will be cut off automatically after 5 seconds.

## 2. Start/Pause Button

- Press this button to start a washing program. Press once to pause the operation, to resume, press the same button again. In shutdown mode, press and hold this button for 3 seconds to auto start a predefined program with setting as: "Mixed" program + "Hand wash" + "Rinse+".

## 3. Water Level Button

- Press the button to select the suitable water level from 1-8 depending on the loading. Water level cannot be selected for: "Tub Clean" and "Spin".

## 4. Program Button

- Press the button to select the desired washing program. When you select "Mixed", "Quick", "Eco", "Stain" program, 6th sense fuzzy logic will be applied for auto detections. Press and hold the "Program" button for 3 seconds to set or cancel the child lock function. Please refer to the setting method in "Functions & Specials" section.

## 5. Preset Button

- After power on, press the "Preset" button to set the delay function, and preset the time from the start to end of washing program. Delay time can be set from 1-24 hours.

## 6. Function Button

- Press the "Function" Button to select desired function. Multiple selections are not allowed and some programs cannot select function.

## 7. Special Button

- Press the "Special" Button to select between "Hand Wash" and "Rinse +". Multi-selection is possible, some programs cannot select these functions.

## 8. Digital display window

- The remaining time is displayed during operation. Example: 20 minutes remaining. -----
- Water level is displayed when pressing "Water Level" Button. -----
- When an error occurs, a fault code is displayed. Example: No water intake. -----
- When the child lock is set, the child lock indicator lights up. -----

## GENERAL USAGE

### 1.Preparations

- ① Connect and lay down the drain hose.
- ② Connect the water inlet hose to the water tap.
  - Before turning on the water tap, make sure the screws of the universal joint are tightened. If the screws are loose, it may cause water leakage.
- ③ Plug the power cord into a power socket.
- ④ Put in laundry.

### THE PREPARATION OF LAUNDRY BEFORE WASHING

- Make sure that nothing remains in the pocket. (Pin, coin etc. that can possibly damage clothes or the washing machine, and the extra noise may cause damage to the washing machine).
- Turn the clothes inside out to get rid of scraps.
- Woolen items like women underwear, articles with embroidery, nylon etc, should be placed in a laundry net for extra protection.
- Close the fastener and tie loose laces.
- Brush off the dirty parts like dust, sand.
- Put light clothes down. Please pause the operation and push them into the water when they float up.
- Please separate the washing of white clothes from coloured clothes, coats from underwear.

**2.Add detergent in the detergent dispenser box or directly into the tub.**

**3.Press the "Power On/Off" button to turn on the power and select the desired program and/or function.**

**4.Close the lid and press the "Start/Pause" button.**

- Sensor will automatically detects the amount of cloth.





Note: For "Mixed" , "Eco", "Stain", "Quick" programs.

#### CAUTIONS:

- You can use softener, pour the softener slowly to softener dispenser before washing.
- Too much detergent causes poor rinsing and too little detergent causes poor washing result.
- If the door of the washing machine is not closed, the washing machine will not be able to complete the washing process normally and there will be alarm alert.

## GENERAL USAGE

### DETERGENT AND LOAD RECOMMENDATIONS

Water Level	1	2	3	4	5	6	7	8
Water Volume (Approx. L)	14	18	22	26	30	34	38	45
Detergent Indicators								
Powdered detergent volume (g)	10~15		15~22		20~26		26~32	
Other detergent volume	You may adjust the detergent volume according to the type of detergent-follow recommendations on package.							

## STAIN PROGRAM

"Stain" program can be used to treat tough stain on soiled clothes, suitable for cotton , linen, synthetic garments.

#### Note:

Maximum washing load for this program is 3kg. In order to improve the washing effect, the amount of detergent can be appropriately increased.



# PROGRAM

Program	Description	Maximum washing capacity	Approximate duration/min	Water Level	Standard setting			Functions & Specials						
					washing / min	rinsing / times	spinning / min	Rapid	Intensive	Gentle	Add Soak	Add Rinse	Hand Wash	Rinse+
<b>Auto start</b>	Suitable for washing daily wear	5kg	56	Default: automatic Range:1-8	19	2	6	○	○	○	○	○	●	●
<b>Mixed</b>	Suitable for mixed washing of all kinds of fabrics	6.5kg	47	Default: automatic Range:1-8	10	2	6	●	●	●	●	●	●	●
<b>Eco</b>	It is suitable for washing cotton and linen fabrics, it is the most efficient in terms of energy and water consumption	6.5kg	57	Default: automatic Range:1-8	20	2	6	○	●	●	●	●	○	●
<b>Stain</b> ✂	Cold water stain removal cycle	3kg	57	Default: automatic Range:1-8	20	2	6	○	○	●	●	●	○	●
<b>Quick</b>	Suitable for quick washing of lightly soiled clothes	≤3kg	25	Default: automatic Range:1-8	5	1	3	○	●	●	●	●	○	●
<b>Rinse + Spin</b>	For clothing that only needs to be rinsed and spinned	6.5kg	21	Default:8 Range:1-8	—	1	6	○	●	●	○	●	○	●
<b>Spin</b>	For clothing that only needs to be spinned	—	8	—	—	—	6	○	○	○	○	○	○	○
<b>Tub clean</b>	The inner tub is cleaned by washing it for a long time	—	105	Default:8	85	1 (Water rinse)	3	○	○	○	○	○	○	○

- Based on the water pressure or the type of loading, etc., the actual washing time is slightly different from the time shown in the above table.
- If the load is not placed according to the recommended washing capacity, the expected washing effect may not be achieved.
- If you choose different washing time, rinse times, and function options, the displayed time will be different.

#### For all the Test Institutes

Reference program for energy label: set program ECO + water level 8.

This data may differ in your home due to changing conditions in inlet water temperature, water pressure etc.

Approximate programme duration values refer to the default setting of the programmes, without options.

●	None by default, selectable
○	None by default, not selectable

## FUNCTIONS & SPECIALS

### Preset function

- The delay time is the time from the start to the end of the program.
- Before setting the preset function, first open the water tap, lay down the drain hose, and check whether the universal joint is tightened to prevent water leakage.

### How to set Preset function

1. Open the door and press the "Power On / Off" button.
2. Add the laundry into the washing tub.
3. Select the appropriate program, function and water level.
4. Press the "Preset" button to set the delay time.
  - Delay time can be set from 1-24 hours.
5. Add detergent and close the door.
6. Press the "Start/Pause" button.
  - After about one minute, all lights except the program light are off.  
(If the child lock function is set, the child lock light is on.)
  - To view the selected program, press any button except the "Power On/Off" button. The selected program will be displayed for 5 seconds.
  - To change program, turn off the machine and reset.
  - The preset function will be canceled after unplugging power cord or power failure.

### Intelligent memory function

Applicable to "Mixed" program, the washing machine will automatically save the program settings. The next time you use it, turn on the "Power On / Off" and press the "Start / Pause" button. The washing machine will automatically continue the saved settings.

- Functions and water level setting will not be saved.

### Double-level power wash

In order to increase the concentration of the detergent, during the washing process, when the water reaches two levels lower than the set level, washing will start with water continuous inflowing.

- This function is not applicable to water level 1 or 2.
- This function is not applicable to some programs.
- When the "Add soak" function is selected, after soaking, this function will not take place.

## FUNCTIONS & SPECIALS

### Child lock function

Lock the buttons of control panel against improper use (by children) with this function. After the child lock function is turned on, all other buttons will not respond except the "Power On/Off" button.

- How to set: Press the "Power On/Off" button. After turning on the power, press and hold the "Program" button for 3 seconds until you hear a beep sound, the child lock function is activated. To cancel repeat the above steps.

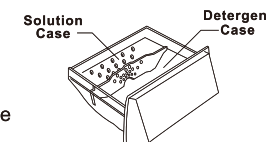
### POWER DISSOLVE

Power Dissolve Case has two parts, Detergent Case & Solution Case.

#### POWER DISSOLVE process as follow:

1. Put wash powder into Detergent case.
2. Gentle water current will be injected into the Detergent case. The detergent will enter into solution case evenly and slowly.
3. Strong water current will be poured into the Solution Case to dissolve the detergent.
4. In this case, the detergent that enters into the tub has been dissolved in the solution case. This technology generate bubbles by dissolving detergent, and quickly absorbed by fabrics to enhance the cleanliness.

Note: Suitable for detergent powder only.



### Rapid function

Select "Rapid" function to reduce program run time. Some programs cannot select this function.

### Intensive function

Select "Intensive" function to increase washing flow with stronger impeller movements, suitable for bulk load such as duvet or heavily soiled clothes. Some programs cannot select this function.

### Gentle function

Select the "Gentle" function to reduce washing flow, suitable for undergarments, silk fabric.

### Add Soak function

Select "Add soak" function to add soaking process before washing. Some programs cannot select this function.

### Add Rinse function

Select "Add Rinse" function to add one more rinse, reducing detergent residues. Some programs cannot select this function.

### Tub Clean function

The "Tub Clean" function can clean the inner barrel after long time usage. After the setting is successful, "2H" will be displayed, and the remaining time will be displayed after starting.

- When using this function, the drum should be empty.

### Hand Wash function

Select "Hand Wash" function, it works by the imitation of hand wash by water flow for enhanced washing performances.

Some programs cannot select this function.

This function cannot be combined with "Gentle", "Rapid", "Tub clean" or "Intensive" functions.

### Rinse+ function

Select the "Rinse+" function, it works by using running fresh water for last rinse. For minimizing detergent residues.

Some programs cannot set this function.

This function cannot be combined with the "Rapid" function.

## TROUBLE SHOOTING GUIDE

When the following problems occur, the microcomputer will detect the abnormal condition and an electronic buzzer sounds for approximately 10 seconds and the indicators flash as shown below. At the same time, the washer stops operation.

Kind of Trouble	Trouble Indication	Where to Check
The washer does not work at all.		<ul style="list-style-type: none"> <li>• Press the POWER ON/OFF button.</li> <li>• Press the START/PAUSE button.</li> <li>• Check whether power failure occurs.</li> <li>• Check whether the fuse or circuit breaker has been activated.</li> </ul>
Water does not flow into the Wash/Spin Tub.	E1	<ul style="list-style-type: none"> <li>• Turn on the water supply faucet.</li> <li>• Check whether the water supply has been cut off.</li> <li>• Check whether the metal filter of the water inlet is clogged.</li> <li>• Check whether the water inlet has been blocked or frozen.</li> <li>• Check whether water pressure is too low.</li> </ul>
Water does not drain out.	E2	<ul style="list-style-type: none"> <li>• Check whether the height of drain hose is more than 1000mm .</li> <li>• Check whether the drain hose is clogged.</li> </ul>
The washer does not spin.	E3	<ul style="list-style-type: none"> <li>• Check whether the laundry is clumped on one side of the Wash/Spin Tub.</li> <li>• Check whether the washer is on the level surface.</li> </ul>
	E4	<ul style="list-style-type: none"> <li>• Close the washer lid.</li> </ul>
The buzzer keeps beeping.	E5	<ul style="list-style-type: none"> <li>• Close the washer lid.</li> </ul>
Other troubles.	EA	<ul style="list-style-type: none"> <li>• Press the POWER ON/OFF button to turn off the power, call your service-person or dealer.</li> </ul>
	EC	

**NOTE:** The trouble indicators can be released by pressing the START/PAUSE button once if you want to release the emergency stop. Then press the START/PAUSE button again to restart the operation.

## NOT FAILURE INDICATION



1. During washing or rinsing, there is still water inletting. This is possibly automatic water adding due to water level decrease.
2. Spin tub turns or stops timely at the beginning of spinning. This is intermittent spinning for better spin effect.
3. Water is inletting and rinsing sometimes during spinning. This is automatic lean-correction due to clothes is not placed evenly inside.
4. There is sound like water flow after spinning. This is the sound of balance liquid in balance ring. It is for reducing vibration of spinning.
5. Control panel keeps warm after power off, this is caused by remembering circuitry working.
6. Power off during working and the washer could not continue working. Please set the program again.
7. When the washer lid left open for more than 10 minutes, the water will automatically drain and the wash program will be stopped. Please set the program again.

## 目錄








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## 注意事項

- 使用前詳細閱讀「注意事項」並正確使用。
- 為了防止對使用人和他人造成傷害或財產損壞，現就安全方面需要務必遵守的事項，作如下說明。

 <b>警告</b>	此標示欄的內容為「有死亡或受傷的可能性」。
 <b>注意</b>	此標示欄的內容為「有受傷及機器損壞的可能性」。

		
「警告或提醒注意」的內容。	「禁止」的內容。	「注意」的內容。

 <b>警告</b>	
<p> 不可改裝，非專業維修人員禁止拆解及修理洗衣機。</p> <ul style="list-style-type: none"> <li>• 這會做成火災、觸電、受傷。</li> </ul>	<p>請務必正確接地。</p> <ul style="list-style-type: none"> <li>• 為防止漏電事故的發生。</li> </ul>  <p>插座良好接地</p>
<p>手潮濕時請勿插入或拔下電源線插頭。</p> <ul style="list-style-type: none"> <li>• 以避免觸電的危險。</li> </ul>  <p>禁止濕手</p>	<p>洗衣機本體各部分，請勿直接用水沖洗。</p> <ul style="list-style-type: none"> <li>• 以避免絕緣不良，導致觸電的危險。</li> </ul>  <p>禁止</p>
<p>電源線的保護。</p> <ul style="list-style-type: none"> <li>• 使用時請注意電源線外皮是否受損傷，有無不合理彎曲或拉伸及重物壓住變形等現象，電源線破損導致絕緣不良，這是發生觸電、火災的原因。電源線損壞時，需由專業維修人員維修更換。</li> </ul>  <p>禁止</p>	<p>請勿洗滌沾有揮發性溶劑的衣物。</p> <ul style="list-style-type: none"> <li>• 請勿洗滌沾有汽油、煤油、稀釋劑等的衣物。這樣可能引起火災或爆炸。</li> </ul>  <p>禁止</p>

## 注意事項

### ⚠ 警告

不要讓兒童在洗衣機上或洗衣/脫水桶內玩耍。

- 如果兒童不慎掉入洗衣/脫水桶內，會產生嚴重的傷害。
- 該電器不適用於(包括兒童)：具有身體障礙、感官障礙、精神障礙者，或缺乏必要經驗與常識者。必須要在安全監護人的指導和監督下才可以使用。



- 不要將手伸進洗衣/脫水桶內直至機器停止運轉。

即使內桶旋轉緩慢但是仍有危險，導致人體受傷。尤其當兒童在周邊的時候一定要特別注意。

- 不要在洗衣機洗衣或過水過程中將手放入洗衣/脫水桶內。即使旋轉速度很慢，但是手仍然會被衣服纏住。如有必要請按暫停鍵，等機器徹底停止旋轉後再將手伸進桶內。



不可使用額定數值以外的電壓、頻率。

- 請單獨使用額定電壓的電源插頭，勿與其它電器共用電源，以免導致火災危險。

電源線插頭的灰塵等要定期清除。

- 電源線插頭上若灰塵堆積，會因濕氣造成絕緣不良引起火災。

請勿靠近煙火。

- 請勿靠近煙火，且勿將點燃的蠟燭、香煙、蚊香及水壺放在洗衣機上，這是做成火災及變形的的主要原因。

避免安裝於潮濕及雨淋處。

- 電源絕緣不良，成為漏電或故障的原因。



### ⚠ 注意

- 電源線插頭插入或拔出時，手指須緊握插頭絕緣部份施力，請勿觸碰插頭的金屬插片，以避免觸電或施力於導線端，導致電源線內部導線斷裂。

- 在移動洗衣機時，務必先拔下電源線插頭。



- 長時間不使用洗衣機時，請拔掉電源。否則可能會因為塑料件變形做成漏電或者觸電。

- 保養時，請務必從插座上拔下電源線插頭，此外，手潮濕時不可插拔電源線插頭，避免做成觸電、受傷。

- 如果電源線損壞，為了避免危險，必須由生產商、其代理商或相關的合格人員替換。

- 熱水會使塑料部件變形，這是發生故障的原因。

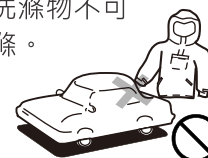


## 注意事項

### ⚠ 注意

防水性或不吸水的洗滌物不可以放在洗衣機內洗滌。

- 以避免洗衣機或脫水時，產生異常震動。(如雨衣、車套)



洗衣機運轉中，請勿嘗試接觸內部運動部件。

- 以避免受傷的危險。



- 供水管應擰緊，否則可能會導致漏水。水管接口處長時間使用可能會導致螺母鬆動造成漏水，請檢查時再次擰緊。



注意



請勿將幼兒或重物放置在洗衣機上。

- 以避免部件變形或破損導致危險的發生。



- 洗滌之前檢查供水軟管連接處。螺釘鬆開或不緊密可能造成漏水。
- 請使用隨機附上的新的軟管裝置，舊的軟管裝置不可重複使用。
- 如洗衣機安放在鋪有地毯的地板或彈性較大的支撐臺上時，可能會造成洗衣機的震動。

洗衣機不使用時。

- 應關閉水龍頭，以避免進水軟管破損或脫落，做成漏水事故的發生。



## 保養須知

使用軟布擦拭箱體上的水及污跡。

- 不要將水直接潑灑在箱體上，這樣做可能會做成短路或觸電。
- 不要使用刷子、上光粉、汽油或其他易揮發性材料擦拭洗衣機。這樣做可能會損壞機身表面塗層或塑料部件。



進水閥口的清理(建議半年一次)。

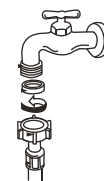
- 髒物積存會影響進水量，請取下進水軟管，取出進水閥口的過濾網，清除網上的髒物後重新裝回去。



進水閥口

接頭的清洗(建議半年一次)。

- 取下進水軟管。
- 按箭頭方向旋下接頭。
- 將清洗乾淨的接頭、進水軟管重新裝上。

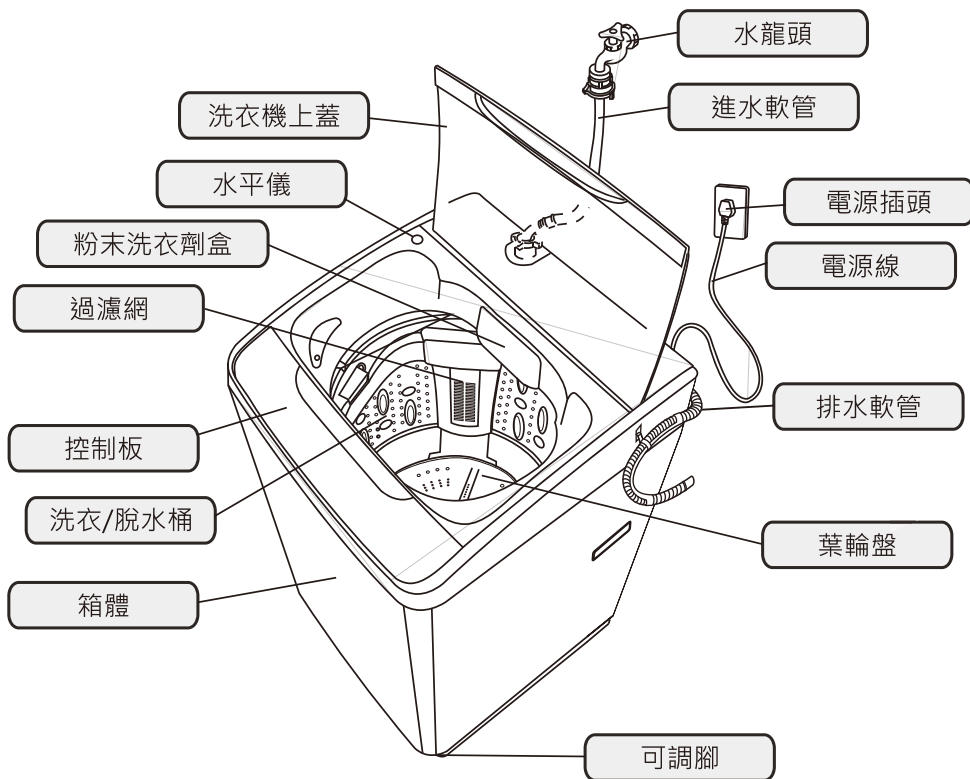


過濾網的清洗(建議每次使用後)。

- 取下過濾網。
- 去除大塊毛絨，同時刷去過濾網上細小絨屑。
- 重新裝上過濾網，安裝時將框部的爪對準下方的溝部放入。(過濾網為易損部件)



## 各部件名稱



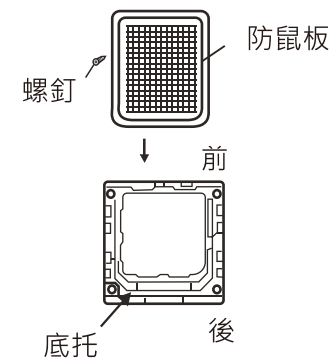
## 附件說明

說明書 (一本)	排水軟管組件 (一根)	進水軟管 (一根)	防鼠板 (一個)	螺釘 (一個)

## 安裝指引

### 防鼠板的安裝

1. 拿出洗衣機面架上的防鼠板和部件袋中的螺釘。
2. 將洗衣機向後傾斜，慢慢地放在軟墊上(小心不要磕碰箱體)。
3. 將防鼠板沿底托卡槽筆直推入，直到其安裝到位。
4. 用螺釘將防鼠板底托固定。
5. 將洗衣機輕輕扶起，放穩。



### 洗衣機的放置

1. 選擇乾燥、無陽光直射的地方放置洗衣機。
2. 將洗衣機安放在堅實、平穩的地面上。



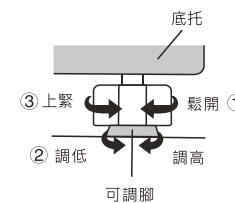
傾斜的地面



不平穩的地面

3. 儘量使洗衣機平穩，如有必要，可通過調節洗衣機的可調腳來將洗衣機調平。

- 支撐面最大允許傾斜度為 $2^{\circ}$ 。



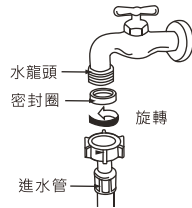
### 注意:

- 不要讓地毯等鋪墊物堵塞洗衣機底部的散熱孔。如把洗衣機安裝在地毯上，使用時可能會發生異常噪音、震動。

## 安裝指引

### 進水軟管的安裝

- 1.請檢查密封圈是否良好的固定在軟管的接頭上。
- 2.將進水軟管彎曲的一端連接在洗衣機的進水閥上，用手擰緊進水軟管上的旋緊螺母。
- 3.將進水軟管直的一端連接在水龍頭上，並用手擰緊進水軟管上的旋緊螺母。
- 4.打開水龍頭，檢查是否有漏水。如果水管的一端有漏水，請將那端的旋緊螺母擰緊。如果水壓比較大，請關閉水龍頭，然後再緩緩的打開。

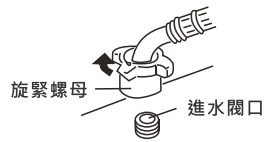


#### 注意:

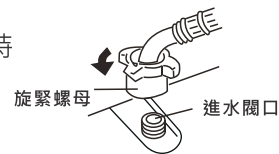
- 請不要使用水溫超過50°C的水。
- 如果您的水龍頭的水管不相配，請聯繫經銷商。

### 將進水軟管連接到洗衣機進水閥

按右圖所示，將進水軟管口對準進水閥口，順時針旋轉進水軟管上的旋緊螺母，直至旋不動為止。



按右圖所示，進水閥上的進水軟管按逆時針方向旋轉，直至取下進水軟管。



## 安裝指引

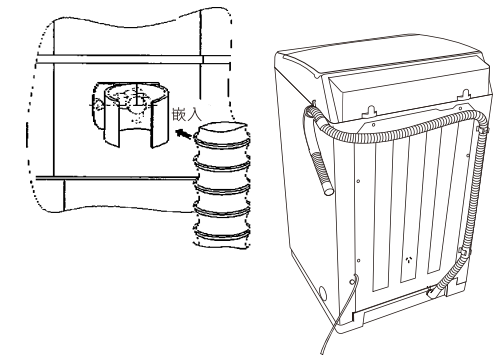
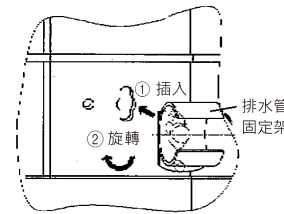
### 適用於高去水位安裝

### 排水軟管的安裝

- 1.將排水管連接到箱體背後的排水接頭上。
- 2.連接好後，請用軟管夾子將排水管夾緊，以免脫落。



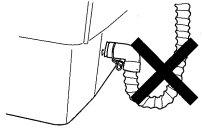
- 3.①將排水管固定架插入孔中。  
②按圖示方向旋轉90度，將固定腳旋入孔中。
- 4.將排水管拉直，嵌入固定在排水管固定架上。



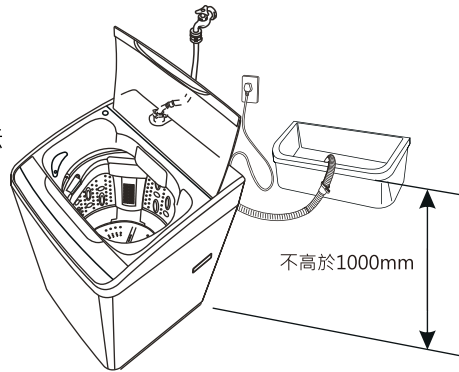
## 安裝指引

### 注意:

- 請勿將排水管放倒，以免水灑落。
- 請勿使用延長排水管。
- 請勿將排水管尾部的U型管浸在水中。
- 排水管安裝時，請勿低於排水接頭，如低於排水接頭可能會導致排水不順。



- 洗衣機操作時，排水軟管掛起的高度必須低於1000mm，否則洗衣機可能無法正常工作。



## 安裝指引

### 適用於低去水位安裝

#### 排水軟管的安裝

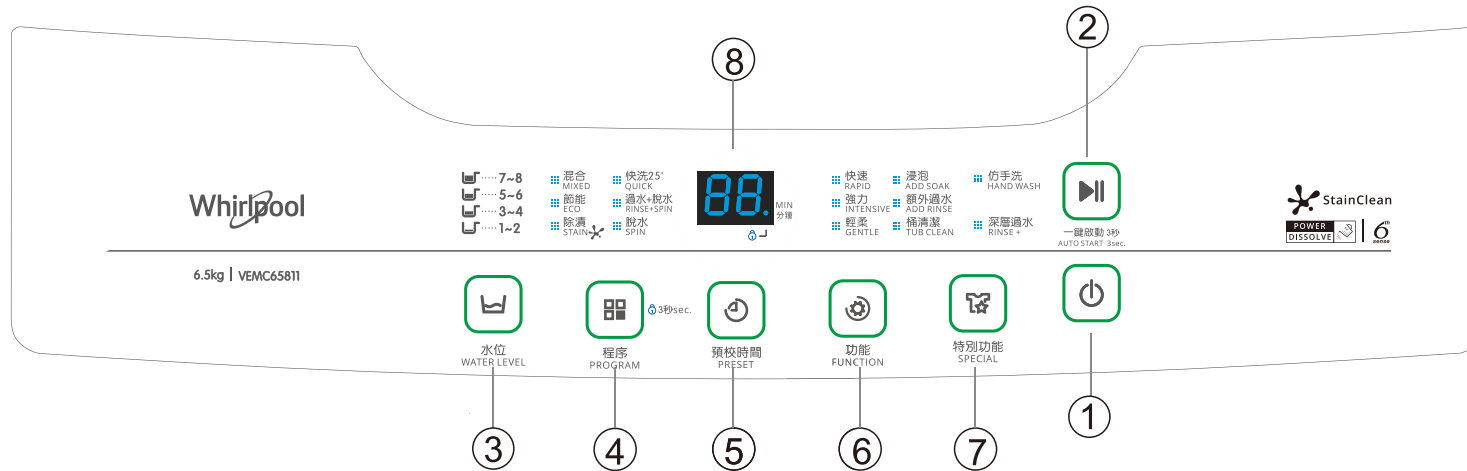
1. 捏緊排水軟管夾子上的兩個柄，將排水軟管連接到排水泵口上(洗衣機後部)。然後用軟管夾子將其固定。



2. 將排水軟管另一端向上提起，按順序把排水軟管扣在洗衣機背部的卡扣內。  
3. 在不用洗衣機的時候，將排水軟管的口部一端掛在洗衣機面架右側的小孔內。在使用洗衣機時，請將排水軟管口放在下水道口。



## 控制面板



### 1. 「電源開關」鍵

- 要接通洗衣機電源，請按此鍵。如關閉電源，再按一次即可。如果您按下「電源開關」鍵後再沒有按壓其他鍵，電源將會在10分鐘內自動關閉。程序完成時，電源會在5秒之後自動關閉。

### 2. 「啟動/暫停」鍵

- 按下此鍵以開始洗衣程序，再按下即可暫停或繼續程序。在關機的狀態下，長按此鍵3秒可啟動「一鍵啟動」程序，設定為：「混合」+「仿手洗」功能+「深層過水」功能。

### 3. 「水位」鍵

- 按下此鍵選擇與洗衣量相對應的水位(1-8)。以下程序不能調節水位：「脫水」、「桶清潔」。

### 4. 「程序」鍵

- 按下此鍵選擇您所需要的程序，然後相應的燈常亮。選擇以下程序時，第6感智能感應將會自動調節並為洗滌提供最佳參數：「混合」、「節能」、「快洗25'」、「除漬」。長按此鍵3秒可啟動或取消「兒童安全鎖」功能，詳情請參閱「功能介紹及設定」篇章。

### 5. 「預校時間」鍵

- 接通電源後，按此鍵設定預約從程序開始到結束的時間。預約時間可設定範圍為1-24小時。

### 6. 「功能」鍵

- 您可以根據需求，按下此鍵設定各項功能。各功能無法同時被選擇，部分程序無法選擇功能。

### 7. 「特別功能」鍵

- 您可以根據需求，按下此鍵設定以下特別功能：「仿手洗」、「深層過水」。兩項功能可以同時選擇，但部分程序無法選擇這兩項功能。

### 8. 數碼窗

- 在程序進行過程中，數碼窗顯示整個過程的剩餘時間。例：剩餘時間為20分鐘。-----
- 在設置時，數碼窗顯示水位。-----
- 當異常情況發生時，數碼窗顯示故障代碼。例：進水異常。-----
- 當兒童安全鎖啟用時，提示燈將會亮起。-----



## 一般的使用方法

### 1. 使用洗衣機事前準備及步驟。

- ① 接好並放下排水軟管。
- ② 將進水軟管接到水龍頭上，並擰開水龍頭。請確認進水管接頭的螺釘已擰緊。如果螺釘鬆動，可能會造成漏水。
- ③ 將電源插頭插入電源插座。
- ④ 放入衣物。

### 洗衣前準備事項

- 確保衣服口袋內沒有物品。(如釘子、硬幣等可能損傷衣服或洗衣機，產生額外的噪音或使洗衣機發生故障的東西。)
- 將衣服翻過來洗，這樣洗衣過程中產生的線屑不會附著在衣服表面。
- 當清洗纖細織物時，如女性內衣、飾有花邊的物品、尼龍和薄化纖衣料等，應將其放入洗滌用網套中。
- 繫緊衣服上鬆的帶子並拉上拉鏈，扣好鈕扣。
- 洗滌前先去除衣物上的泥土和沙。建議在洗較髒的外套前用刷子先洗刷一下。
- 易浮於水面之上的衣物，請放入水底，另外，浮上來時，請暫停並將其按入水中。
- 請將厚物與薄的衣物分開洗滌，有色衣物與白色衣物分開洗滌，外衣與內衣、毛巾等分開洗滌。

2. 根據需求將洗衣液或洗衣粉添加在洗衣劑盒或桶內。

3. 按下「電源開關」鍵，並選擇所需程序及功能。

4. 蓋好洗衣機上蓋並按下「啟動/暫停」鍵開始程序。

- 洗衣機將自動檢測衣物量(「混合」、「節能」、「除漬」、「快洗25'」程序時)，自動選擇水位水流、洗衣脫水時間、過水方式等。

### 注意:

- 若使用柔順劑，可在洗衣前向柔順劑入口處倒入適量的柔順劑。
- 放入太多的洗衣劑，可能影響到過水性能，太少的洗衣劑可能影響到洗衣效果。
- 如洗衣機上蓋於運行時被打開，洗衣機將不能繼續運行並伴有蜂鳴提示。

## 一般的使用方法

### 洗衣劑及建議用量

水位	1	2	3	4	5	6	7	8
水量(L)	14	18	22	26	30	34	38	45
洗衣劑量提示								
粉末洗衣劑用量(g)	10~15	15~22	20~26	26~32				
其他類型洗衣劑	按相應洗衣劑說明對照使用							

## 除漬程序

「除漬」程序可用於洗滌有頑固污漬的棉質、麻質、合成纖維衣物。

### 注意:

此程序的最大洗衣量為3公斤。

為提高洗滌效果，可適當增加洗滌劑用量。

## 程序表

程序	程序描述	最大洗衣量 (公斤)	大約程序時間 (分鐘)	水位	預設設定			功能						
					洗滌時間/分鐘	過水/次	脫水時間/分鐘	快速	強力	輕柔	浸泡	額外過水	仿手洗	深層過水
一鍵啟動	適用於日常洗滌棉質、麻質、合成纖維、混合衣物等。	5	56	預設: 自動 可調範圍: 1-8	19	2	6	○	○	○	○	○	●	●
混合	適用於混合衣物的洗滌。	6.5	47	預設: 自動 可調範圍: 1-8	10	2	6	●	●	●	●	●	●	●
節能	適用於棉質、棉麻衣物的洗滌。此程序屬能源標籤參考程序。	6.5	57	預設: 自動 可調範圍: 1-8	20	2	6	○	●	●	●	●	○	●
除漬✳	以冷水洗滌達至除漬效果。	3	57	預設: 自動 可調範圍: 1-8	20	2	6	○	○	●	●	●	○	●
快洗25'	適用於快速洗滌輕微骯髒的衣物。	≤3	25	預設: 自動 可調範圍: 1-8	5	1	3	○	●	●	●	●	○	●
過水+脫水	適用於只需過水及脫水的衣物。	6.5	21	預設: 8 可調範圍: 1-8	—	1	6	○	●	●	○	●	○	●
脫水	旋轉脫水以移除衣物水份。	—	8	—	—	—	6	○	○	○	○	○	○	○
桶清潔	以長時間洗滌對內桶進行清洗。	—	105	預設: 8	85	1	3	○	○	○	○	○	○	○

- 實際程序時間會因不同因素如水壓、衣物的類型等而與上表所示有所不同。
- 如未按建議的洗衣量洗滌，可能無法達到預期的洗滌效果。
- 如調整選擇與預設不同的程序參數如洗滌時間、過水次數、功能等，程序時間將會有所調整。

適用於所有測試機構  
能源標籤參考程序為「節能」+ 水位設定8。

●	預設無，可選
○	預設無，不可選

## 功能介紹及設定方法

### 預校時間

- 此功能用於預約從程序開始到結束的時間。預約時間可設定範圍為1-24小時。
- 在設定預校時間前，先接好並放下排水軟管，將進水軟管接到水龍頭上，並擰開水龍頭。請確認進水管接頭的螺釘已擰緊，避免漏水。

### 設定方法

1. 打開洗衣上蓋，按下「電源開關」鍵。
2. 放入衣物。
3. 根據需求選擇所需程序、功能及水位。
4. 按下「預校時間」鍵設定所需的預約時間(1-24小時)。
5. 將洗衣液或洗衣粉添加在洗衣劑盒或桶內。
6. 按下「啟動/暫停」鍵
  - 在大約1分鐘內，所有顯示燈(所選程序燈除外)將會熄滅。(如「兒童安全鎖」功能已啟用，相應提示燈亦會亮起。)
  - 如要查看已預約的程序，按下除了「電源開關」鍵以外的任何鍵，所需程序會顯示約5秒鐘。
  - 如要更改想預約的程序，關機並重新開機，然後重新設定。
  - 如拔下電源插頭或停電，預約功能將會被取消。

### 智能記憶

適用於「混合」程序，機器將自動記憶此程序的設置，在下一次啟動工作時，只需按下「啟動/暫停」鍵即可按照相同設置來運作。

- 功能及水位設置將不會被記憶。

### 雙重強力洗

為提高洗衣時的洗衣劑濃度，在洗衣過程中，洗衣機在達到比設定水位低兩檔水位時，進水同時開始洗滌。

- 此功能不適用於水位設定1及2。
- 此功能不適用於部分程序。
- 如「浸泡」功能被開啟，此功能將不會運作。

### 兒童鎖功能

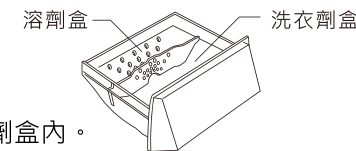
當啟用此功能後，控制面板上所有按鍵即被鎖定，除了「電源開關」鍵以外，避免在運行期間不必要的操作，特別是當有兒童在附近時。

- 設定方法：按下「電源開關」鍵，按下「程序」鍵3秒直至聽到響聲，代表此功能已被啟用，取消時，重覆上述步驟。

## 功能介紹及設定方法

### 即溶淨

即溶淨洗衣劑盒分兩部分，洗衣劑盒及溶劑盒。



使用即溶淨步驟如下：

1. 將洗衣粉放入洗衣劑盒內。
2. 清水便注入洗衣劑盒內，並平均地慢慢流入溶劑盒內。
3. 較大的水流會注入溶劑盒內，把洗衣粉溶於水裡。
4. 洗衣劑溶於水後，溶解後的洗衣劑會流入洗衣桶內。此技術能產生細膩的泡沫，並迅速地平均滲透衣物纖維，有效提高潔淨效能。

注意：只適用於洗衣粉。

### 快速

此功能用於縮短程序時間。部分程序不可選用此功能。

### 強力

此功能以強水流清洗大件衣物如羽絨，或較骯髒的衣物。部分程序不可選用此功能。

### 輕柔

洗滌內衣、絲綢等纖細衣物時，可選用此功能，以較輕柔的水流清洗。

### 浸泡

選用此功能以在洗滌前增加浸泡階段。部分程序不可選用此功能。

### 額外過水

選用此功能以在過水時額外增加一次過水，以減低洗衣劑殘留。部分程序不可選用此功能。

### 桶清潔

以長時間洗滌對內桶進行清洗，特別是日常使用一段時間後。於設定完成後，數碼窗將會顯示「2H」，並於開始後，倒數顯示剩餘時間。

- 運作「桶清潔」時，請勿放入任何衣物。

### 仿手洗

此功能透過不同的水流形式、強弱等調節，加強洗淨效能。部分程序不可選用此功能。以下功能不可與「仿手洗」同時使用：「快速」、「強力」、「輕柔」、「桶清潔」。

### 深層過水

此功能會於最後一次過水時，以進水同時開始過水的方式，代替一般的儲水過水，使過水更乾淨澈底，以減低洗衣劑殘留。部分程序不可選用此功能。以下功能不可與「深層過水」同時使用：「快速」。

## 故障排除指南

當下列問題出現時，微電腦將對不正常狀態進行檢測，並發出大約10秒鐘的蜂鳴提示，數碼窗將按下表所示狀態閃爍。同時，洗衣機會停止運作。

故障類型	故障顯示	檢查項目
完全不運轉		<ul style="list-style-type: none"> <li>· 電源開關是否接通。</li> <li>· 是否有按下「啟動/暫停」鍵。</li> <li>· 是否有供電異常。</li> <li>· 電源的保險絲或電路的電流斷路器是否完好。</li> </ul>
不進水或進水量很少	E1	<ul style="list-style-type: none"> <li>· 水龍頭是否打開。</li> <li>· 是否停水。</li> <li>· 過濾網是否被堵塞。</li> <li>· 洗衣機進水管是否已被堵塞或結冰。</li> <li>· 水壓是否太小，長時間進水未達到設定水位。</li> </ul>
不排水	E2	<ul style="list-style-type: none"> <li>· 排水管是否過高(超過1米)。</li> <li>· 排水管是否被堵塞。</li> </ul>
不脫水	E3	<ul style="list-style-type: none"> <li>· 洗滌物是否偏向洗衣桶一側。</li> <li>· 洗衣機安放是否平正。</li> </ul>
	E4	<ul style="list-style-type: none"> <li>· 洗衣機上蓋是否打開。</li> </ul>
蜂鳴持續響起	E5	<ul style="list-style-type: none"> <li>· 洗衣機上蓋是否打開。</li> </ul>
其他	EA	<ul style="list-style-type: none"> <li>· 請按「電源開關」鍵關閉電源，並盡快撥打本公司客戶服務熱線。</li> </ul>
	EC	

注意：按「啟動/暫停」鍵，故障顯示會被解除。如您檢查各項並排除故障後，再按「啟動/暫停」鍵，洗衣機將繼續運作。

## 並非故障的情況

1. 主洗或過水時，有時有進水現象，這是水位下降而進行的自動補水。
2. 在脫水開始時，脫水桶時停時轉，這是為達到更好的脫水效果而設計的間歇脫水。
3. 脫水中途有時出現進水及過水現象，這是由於脫水時衣物偏置，而自動進行的脫偏糾正。
4. 脫水結束後，有水殘留的聲音，這是為了降低脫水震動而設計的平衡環內平衡液的流動聲。
5. 在運轉後按下「電源開關」鍵關機，控制板部份仍可以感覺到輕微發熱，這是由於記憶電路電子部件發熱造成的。
6. 程序運行中停電，來電後不能繼續運行，請重新設定。
7. 當洗衣機蓋打開超過10分鐘，水將自動排出，洗衣程序將會停止。請重新設定。

## SPECIFICATIONS

## 規格

Dimensions	500(W)x535(D)x900(H)mm
尺寸	(闊) (深) (高)
Weight	30 kg
重量	
Water quantity (HIGH)	45L
水量(高水位)	
Voltage	AC 220V ~ 50Hz
額定電壓/頻率	
Input Power	330W
額定輸入功率	
Required Water Pressure	0.03 MPa – 0.8 MPa
水壓	

FOR WASHER WITH A 13 Amp. PLUG TOP 3 PIN

對於附有13安培三腳插頭的洗衣機

**WARNING - This appliance must be earthed.**

**警告-本電器必須接地。**

### IMPORTANT

### 重要事項

The wires in this mains lead are coloured in accordance with the following code:

電源線的電源是根據以下的顏色表示:

Green/Yellow: Earth

綠 黃：地線

Blue: Neutral


藍：中性線


Brown: Live

棕：火線

As the colours of the wires in the mains lead of this appliance may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows:

由於本電器電源線的顏色不一定和您的插頭終端上的顏色標誌相同,所以應該採取以下步驟:

The wire which is coloured green and yellow must be connected to the terminal in the plug which is marked with the letter E or by the earth symbol , or coloured green or green and yellow.

綠黃色電源線應該連接至插頭上標明英文字母E或地線符號或顏色是綠色或黃綠色的終端。

The wire which is coloured blue must be connected to the terminal which is marked with the letter N or coloured black.

藍色電源線應該連接至插頭上標明英文字母N或顏色是黑色的終端。

The wire which is coloured brown must be connected to the terminal which is marked with the letter L or coloured red.

棕色電源線應該連接至插頭上標明英文字母L或顏色是紅色的終端。